



a company of ESCOLA SECUNDÁRIA COM 3º CICLO DO
ENSINO BÁSICO DE PINHAL NOVO, PALMELA,
PORTUGAL

PRODUCT:
HAND PAINTED POTTERY
DOLPHIN PICTURE - HOLDER

DESIGNED AND PRODUCED BY ESPN VASCO'S SWIFTY
MADE IN THE EUROPEAN UNION



PRICE:
3€

ORDER FORM

Quantity	Amount	Total amount
..... , € , €



Name:
Address:
.....
City:
Postcode:
Country:

Send to: ESPN Vasco'Swifty-Olacer-Rua Orlando Ribeiro, 2955-211-Pinhal
Novo-Palmela-Portugal or contact luis.m.durao@gmail.com

Process description of the product

Phase 1 – MOULDING at 'Olacer'

- Clay is shaped from a basic cylindrical form into the recognisable dolphin shape;
- Fins are added and the snout is formed;
- Fine instruments will engrave details as the mouth and eyes;
- Several units are produced (for the purpose of display and handling);
- Size 20 cm;
- They are left to dry for some hours;



Phase 2 – FIRING at 'Olacer'

- The units are now taken to the oven,
- Placed therein;
- They are baked at a temperature of 900°-1000°
- The process takes about 6 hours
- After cooling, there is the option of painting and glazing or painting and varnishing;

Phase 2 – DRYING at 'Olacer'

- The process takes 5 to 6 days, at a temperature of 40°



Phase 3 – PAINTING by the students

- Most paints may be used and a wood varnish may be applied to confer a satin finish.

Phase 4

- A spring grip is applied underneath the snout of the dolphin to hold the photograph; Two acrylic stands are provided which will hold the dolphin in its position.

